

Removal of Barium and Strontium from aqueous solutions: Optimization and modeling

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Abstract

Scale formation is recognized as one of the major flow assurance problems affecting production in the oil and gas sector, so removing scale pollutants as Ba^{2+} and Sr^{2+} is of great importance in environmental remediation. An environmentally benign SiO_2 -nanoparticles modified EDTA was prepared for treating contaminated water solutions with Ba^{2+} and Sr^{2+} . Adsorption studies were carried out in a binary component system. The Response Surface methodology (RSM) was selected to study and improve the adsorption rate on batch study, and to optimize the most important parameters affecting the adsorption including pH and adsorbent dose. Furthermore, the theoretical constants of kinetic and isotherm of the adsorption were determined in order to more completely understand the Ba^{2+} and Sr^{2+} adsorption mechanism onto adsorbent. Results showed that the adsorption capacities were pH dependent.

Keywords; Scale, Response Surface methodology (RSM), SiO_2 -nanoparticles.

INTRODUCTION

In petroleum industries mineral scale formation is a serious and expensive flow assurance challenge for offshore productions, particularly in deep water fields.^[1] So researchers must approach methods to produce more oil from the reservoirs that are called enhanced oil recovery (EOR) methods. Water injection is one of the oldest and most commonly used methods as secondary EOR methods in the oilfields. The most frequently used injected water is seawater (SW) because of high quantity and also availability in offshore fields. Injection of SW into the underground oil reservoir is applied in order to displace remaining oil from the reservoirs.

Injected and formation waters (FWs) mix each other and would chemically react with each other, because they contain different types and concentrations of ions resulting incompatible brine. Almost the injected water contains high concentration of the sulfate ions. Also the FW contains almost the high concentration of the cations with two positive charges such as calcium, barium, and strontium ions. This would cause the precipitation of salts that are known as scale precipitates^[2]. Inorganic scale deposits (e.g. $CaCO_3$, $BaSO_4$ and $SrSO_4$) can be deposited all along the water paths in the pipeline applications. Oil industries normally encounter two types of scale formation as follows: (1) Carbonate scales ($CaCO_3$ and $FeCO_3$) take place where

there is a change in temperature and pressure which results in the release of carbon dioxide from aqueous form to gas form from the flowing fluid. (2) Sulphate scales ($BaSO_4$, $SrSO_4$, $CaSO_4$ and $CaSO_4 \cdot H_2O$) come about where there is a mixture of two incompatible brines^[3].

Mineral scales form when metal salts exceed their solubility in water under certain temperature and pressure conditions, of many available techniques to control scale formation, chemical treatment utilizing nanoparticles has been widely applied and demonstrated to be successful and economical^[4,5]. Various methods have been developed to eliminate or reduce the metal ions from aqueous solutions such as chemical precipitation, adsorption electro dialysis and ion exchange, among of all purification methods, the adsorption has been considered as a cost-effective technology^[6,7,8].

In this study Response Surface Methodology designed, to optimize the adsorption of Barium and Strontium from aqueous solutions by SiO_2 -nanoparticles modified EDTA, Kinetics analyzed to pseudo first-order and pseudo second-order models, also we estimate the equilibrium isotherm constants and their fitness to experimental data using Langmuir, Freundlich. And finally, evaluate thermodynamic parameters to identify the nature of adsorption.

MATERIALS AND METHODS

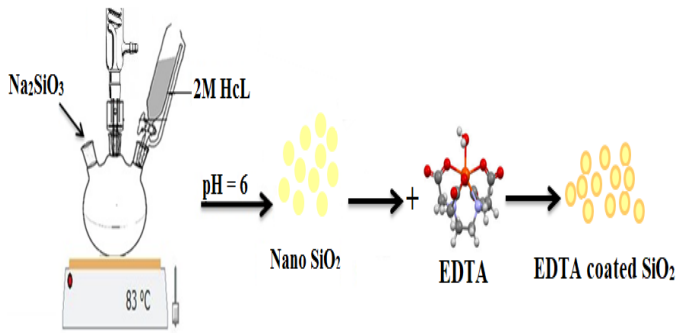
All reagents used were of analytical purity. Na_2SiO_3 was purchased from Loba chemie. EDTA was obtained from Sigma-Aldrich and used without further purification.

Hydrochloric acid, and Ethanol from ADWIC were used. Deionized water was used for preparation of all experimental solutions.

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Preparation of SiO₂ nanoparticles

The synthesis of SiO₂ nanoparticles was based on the co-precipitation method [9]. A schematic diagram of the synthesis of nano SiO₂ is shown in Fig. 1. 200 ml of deionized water was heated to 80°C under nitrogen flow. Then, a solution of 40 ml NaSiO₃ (1M) was added dropwise



under vigorous stirring. The pH of the solution was adjusted to 6 with 2M HCl. The reaction was proceeded for 3 hours. Formed nanoparticles were washed with deionized water and alcohol, and then dried in an oven overnight. Finally, nanoparticles were coated with EDTA.

Fig.1. Schematic diagram for the synthesis of nano SiO₂ and coated nano SiO₂.

Characterization of SiO₂ nanoparticles

The infrared spectra of nano SiO₂, and SiO₂ coated EDTA before and after removal of barium and strontium were analyzed using Fourier transform infrared (FTIR) spectroscopy (ATI/Unicam Infinity 961 M instrument) in the range of 4000– 400 cm⁻¹. The size, shape, and

distribution of nano SiO₂ were determined by transmission electron microscopy (TEM) (JEOL JEM–2100) at 200 kV. Dynamic light scattering of nano SiO₂ was recorded by Zetasizer Nano-series HT, Malvern instruments. The surface morphology and porous structure nano SiO₂ was examined using scanning electron microscopy (SEM) (JEOL 5410) and the power was set to 30 kV.

Design and optimization of parameters

The effect of adsorption process parameters such as pH and adsorbent dose on the removal efficiency of barium and strontium onto nano SiO₂ was optimized by response surface methodology (RSM) based central composite design (CCD). The CCD model was used to investigate the combination of parameters that will give optimum removal

efficiency of Ba²⁺ and Sr²⁺. Each adsorption parameter has 5 levels designated as +α, +1, 0, -1 and -α as shown in Table 1. In the models, dose SiO₂ coated EDTA was varied within 0.002–0.008 mg/20 mL, pH was varied within 4–9. Design expert software (SigmaXL Inc., version 6.23, Canada) was used for statistical data analysis.

Table 1. Experimental factor levels of NiFe₂O₄-alginate composite beads

Factors	Levels				
	-α	-1	0	+1	+α
Adsorbent dose (g/20ml)	0.002	0.005	0.0075	0.008	0.009
pH	4	5	6	8	9

Adsorption studies

The adsorption experiments were performed in a batch mode, at constant temperature 25 °C, stirring rate 150 rpm. Firstly the effects of pH and adsorbent dose on the removal efficiency of Ba²⁺ and Sr²⁺ onto nano SiO₂ modified EDTA was optimized by Response surface methodology. The adsorption behavior was evaluated by Ion Chromatography analysis. The removal percentage of phenol was calculated according to Eq. (1):

$$\text{Adsorption (\%)} = \frac{(C_o - C_e)}{C_o} \times 100 \quad (1)$$

Where, C_o is the initial concentration and C_e is the concentration at equilibrium.

Adsorption kinetics is used to explain the adsorption mechanism of Ba²⁺ and Sr²⁺, the adsorption data were

treated according to the pseudo-first-order, pseudo-second-order^[10, 11] in their linear forms that expressed as:

$$\log(q_e - q_t) = \log(q_e) - \left(\frac{K_1}{2.303}\right)t \quad (2)$$

$$\frac{t}{q_t} = \frac{1}{(K_2 q_e^2)} + \left(\frac{1}{q_e}\right)t \quad (3)$$

Where, q_t and q_e are the amounts of Ba^{2+} and Sr^{2+} adsorbed at time t and equilibrium e , respectively; K_1 and K_2 are the pseudo first-order and pseudo second-order rate constants, respectively, for the adsorption processes.

Two adsorption isotherm models have been used to analyze the adsorption data by the following equations^[12, 13]:

RESULTS AND DISCUSSION

Characterization of SiO₂ nanoparticles

The FTIR of nano SiO₂, SiO₂ modified EDTA and Ba²⁺ and Sr²⁺ loaded SiO₂ modified EDTA are shown in Fig. 2. In the IR spectrum of nano SiO₂ a broad band around 1123 was assigned to asymmetric stretching vibrations of Si-O-Si while the band at 475 was assigned to symmetric stretching. The IR spectrum of SiO₂ modified EDTA exhibited a series of new distinctive changes, where the band around 1123 was shifted to 1105. In the spectrum of Ba²⁺ and Sr²⁺ loaded SiO₂ modified EDTA, a decrease in intensity of the band at 1105 was observed and its location shifted significantly to 1050 after Ba²⁺ and Sr²⁺ loading that assigned to carboxylic groups of EDTA participating in Ba²⁺ and Sr²⁺ binding, the decrease and shift in position could also be explained by the relative contribution of SiO₂ in potential Ba²⁺ and Sr²⁺ binding.

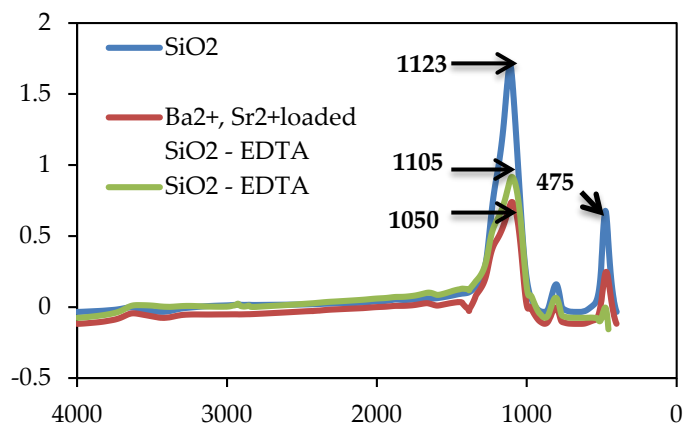


Fig.2. FTIR spectra of: Nano SiO₂, SiO₂ modified EDTA and Ba²⁺ and Sr²⁺ loaded SiO₂ modified EDTA.

(i) Langmuir.

$$\frac{C_e}{q_e} = \frac{1}{K_L Q_{max}} + \frac{C_e}{Q_{max}} \quad (4)$$

Where, K_L (L/mg) and Q_{max} (mg/g) are the Langmuir constants related to the adsorption energy and sorption capacity, respectively. While, q_e (mg/g) is the equilibrium adsorption capacity and C_e (mg/L) is the equilibrium concentration.

(ii) Freundlich.

$$\log q_e = \log K_f + \frac{1}{n} \log C_e \quad (5)$$

Where, K_f (L/mg) is the Freundlich constant and n is the heterogeneity factor which represents sorption capacity and sorption intensity, respectively.

The TEM image of the nano SiO₂ particles are shown in Fig. 3, which revealed that the morphology of SiO₂

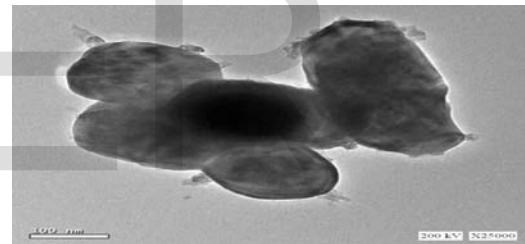


Fig.3. TEM image of nano-SiO₂

nanoparticles were nearly cubic in shape. The DLS characterization of nano SiO₂ particles represented in Fig. 4, showed that the average sizes of nano SiO₂ particles was about 158.5nm.

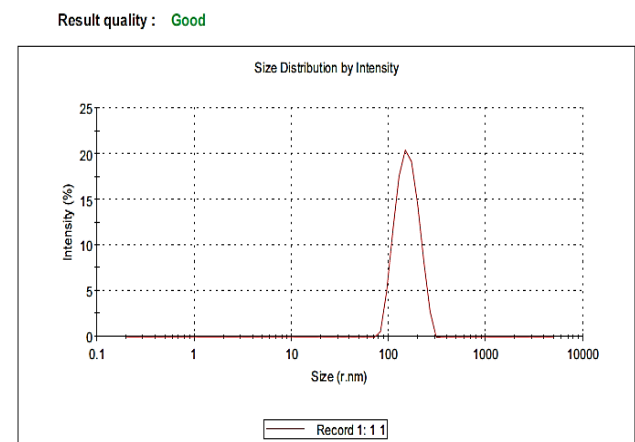


Fig.4. DLS image of nano-SiO₂

The SEM micrograph of nano SiO₂ particles is shown in Fig. 5, where a relatively homogeneous grain distribution is observed with mainly cubic shape nanoparticles.

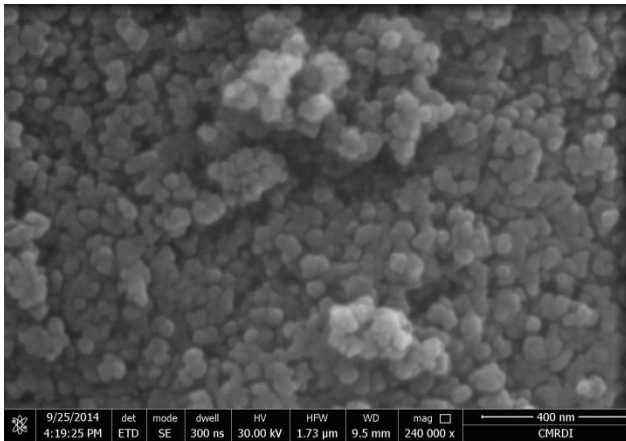


Fig.5. SEM micrograph of nano-SiO₂

Design and optimization

The effect of sorption process parameters such as adsorbent dose and pH on the removal percentage of Ba²⁺ and Sr²⁺ onto SiO₂ modified EDTA was investigated using central composite design (CCD), which is a statistical and mathematical technique useful for building models, designing experiments and analyzing the interactive effects of several independent parameters. The main advantage of CCD is to reduce the number of experiments to be conducted, to study the interactions of operations parameters and to optimize the adsorption conditions [16,17].

Table 2. ANOVA analysis of response surface for removal of Ba²⁺ and Sr²⁺ using SiO₂ modified EDTA

Adsorbate	Source	DF	SS	MS	F-value	Prob.> F
Barium (Ba ²⁺)	Model	5	1889.5	377.90	3.156	0.0411
	Error	4	478.91	119.73	-	-
	Lack of Fit	3	478.41	159.47	318.94	0.1441
	Pure Error	1	0.5000	0.5000	-	-
	Total (Model + Error)	9	2368.4	263.16	-	-
Strontium (Sr ²⁺)	Model	5	1794.0	358.79	4.434	0.0370
	Error	4	323.65	80.912	-	-
	Lack of Fit	3	321.65	107.22	53.608	0.07000
	Pure Error	1	2	2	-	-
	Total (Model + Error)	9	2117.6	235.29	-	-

The results for the ANOVA of the response surface quadratic analyses and model terms are summarized in Table 2. The high coefficient of determination value for Ba²⁺ and Sr²⁺ (R² = 0.98, 0.96 respectively) showed that the quadratic modes utilized highly sufficient in predicting the responses. Also, the F-value of 3.15 and 4.43, respectively, of the quadratic model implied that the equation was significant. The values of probability > F was 0.0411 and 0.0370 respectively, showed model terms were significant. From the model, the predicted Ba²⁺ and Sr²⁺ removal and optimum conditions by SiO₂ modified EDTA (adsorbent dose: 9 mg/ 20 mL and pH 5.0) with predicted Ba²⁺ and Sr²⁺ percent removal 60.5% and 64% respectively, were obtained. While, the actual Ba²⁺ and Sr²⁺ percent removal were 59% and 63%, respectively, this indicated the reliability of the models. Fig. 6(a and b) indicated 3D response surface plots of percent removal of Ba²⁺ and Sr²⁺ as a function of two adsorption parameters.

From the model, the predicted Ba²⁺ and Sr²⁺ removal and optimum conditions was (adsorbent dose: 9 mg/ 20 mL and pH 5.0) .

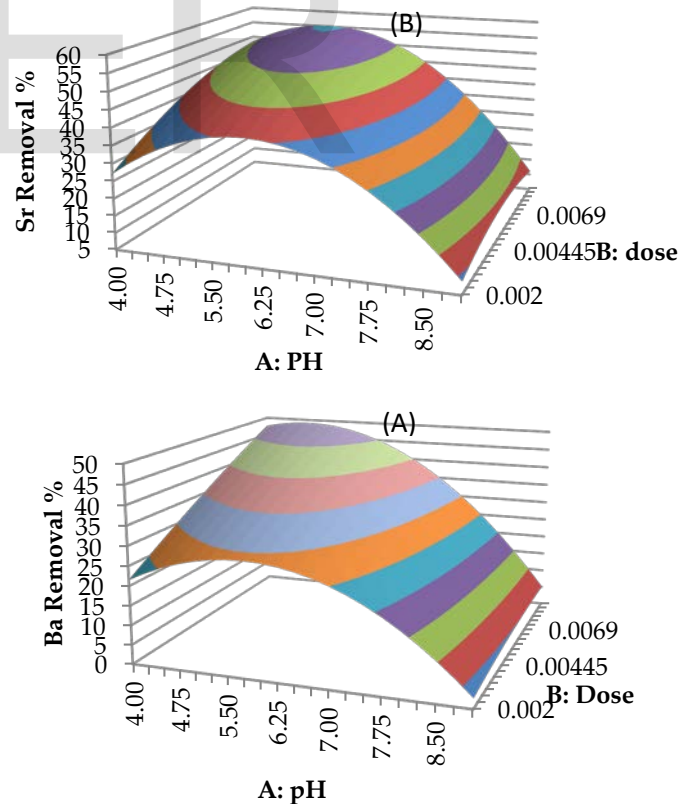


Fig.6. 3D Response surface plot for the combined effect of pH with the effect of adsorbent dose on the removal % of (A) Ba²⁺ and (B) Sr²⁺ by SiO₂ modified EDTA.

Kinetics and adsorption mechanism of Ba²⁺ and Sr²⁺

The adsorption of Ba²⁺ and Sr²⁺ onto SiO₂ modified EDTA as a function of time was treated by pseudo-first-order and pseudo-second-order (Fig. 7) models. The pseudo-first-order and pseudo-second-order rate constants as well as equilibrium sorption capacities are reported in Table 3.

The graph revealed that the sorption kinetics of Ba²⁺ and Sr²⁺ onto SiO₂ modified EDTA followed the pseudo-second-order model and the correlation coefficient (*R*²) for linear plots of *t*/*qt* against time were 0.9972 and 0.9985 for Ba²⁺ and Sr²⁺ respectively, suggesting that the sorption obeys the pseudo-second-order model. Such a model assumes that the rate limiting step may be governed by chemisorption involving valence forces through sharing or exchanging electrons between sorbent and sorbate^[18,19], and the adsorption governed by an ion-exchange mechanism.

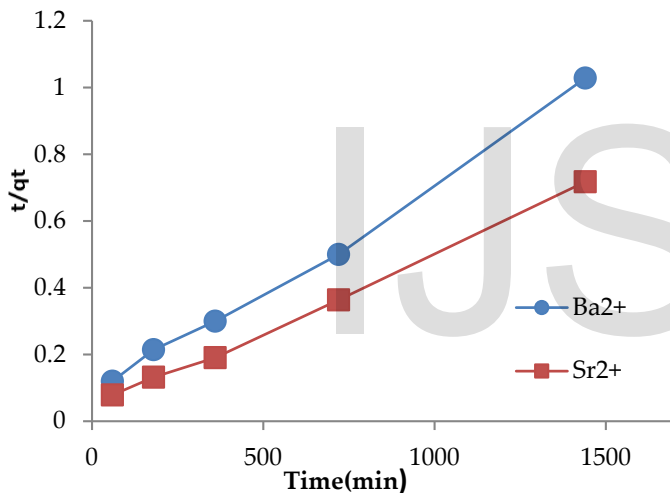


Fig.7. Adsorption kinetics of pseudo-second order for the adsorption of Ba²⁺ and Sr²⁺ onto SiO₂ modified EDTA (adsorbent dosage 9 mg/20 mL, initial Ba²⁺ and Sr²⁺ ion concentration 1500 μmol/L and temperature 25°C).

Table3. Kinetic parameters of the pseudo-first and second-order models for the adsorption of Ba²⁺ and Sr²⁺ onto SiO₂ modified EDTA (adsorbent dosage 9 mg/20 mL, initial Ba²⁺ and Sr²⁺ ion concentration 1500 μmol/L and temperature 25°C).

Adsorbate	Kinetic model	Kinetic constants				
		R ²	K ₁ (min ⁻¹)	q _{e,cal} (μmol/g)	K ₂ (g/mg min)	q _{e,cal} (μmol/g)
Ba ²⁺	Pseudo-first order	0.579	0.00414	566.63		
	Pseudo-second order	0.997			0.0000042	1453.61
Sr ²⁺	Pseudo-first order	0.812	0.00506	1228		
	Pseudo-second order	0.998			0.0000063	1900.45

Ba²⁺ and Sr²⁺ adsorption isotherm

Adsorption isotherms are used to describe the relationship between the mass of metal adsorbed per unit mass of adsorbent and the aqueous phase metal concentration at equilibrium and constant temperature^[20,21]. The equilibrium data were analyzed using the Langmuir and Freundlich isotherm models Eqs. (4) and (5). The Langmuir model assumes that the adsorption occurs on a homogeneous surface by monolayer coverage with uniform binding sites, equivalent sorption energies, and no interactions between adsorbed species. While, the Freundlich isotherm is an empirical equation assuming that the adsorption process takes place on heterogeneous surfaces and adsorption capacity is related to the concentration of the adsorbate at equilibrium^[22,23]. A comparison of the fit of the Langmuir and Freundlich equations of Sr²⁺ and Ba²⁺ sorption by SiO₂ modified EDTA are shown in Figs. 8 and 9, respectively. Also, their constants along with correlation coefficients (*R*²) are depicted in Table 4.

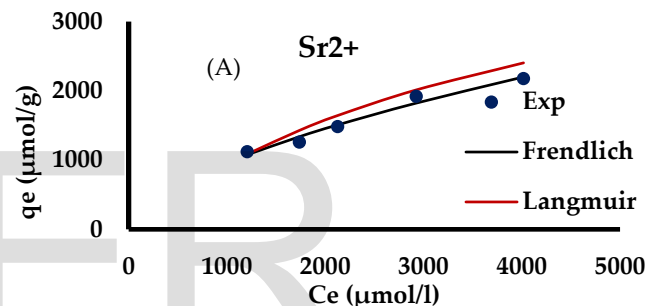


Fig.8. (A) Comparison of the fit of the Langmuir and Freundlich isotherm models for the adsorption of Sr²⁺ onto SiO₂ modified EDTA (adsorbent dosage 9 mg/20 mL, contact time 1440 min and temperature 25 °C).

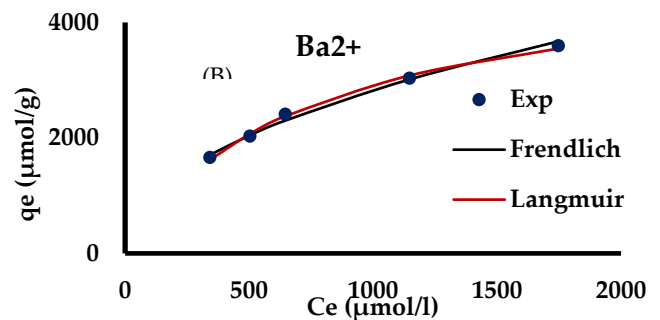


Fig.8. (B) Comparison of the fit of the Langmuir and Freundlich isotherm models for the adsorption of Ba²⁺ onto SiO₂ modified EDTA (adsorbent dosage 9 mg/20 mL, contact time 1440 min and temperature 25 °C).

The results revealed that in the binary system, the adsorption capacities of Sr²⁺ and Ba²⁺ in close agreement with the theoretical prediction of Freundlich and Langmuir models. In the multicomponent system, the adsorption is complicated because the interactions between solutes are involved. In the bi-solute systems, factors that affect the adsorption preference of an adsorbent for metal cations may be related to the characteristics of the adsorbent and the properties of the metal cation such as coordination

number, ionic size, standard reduction potential and Pauling electronegativity [6]. The more electronegative metal ion will be more attracted to the surface of SiO₂. Barium has the lowest sorption capacity and the lowest electronegativity. The ratio of standard reduction potential to ionic radius can be considered as a suitable criterion for predicting relative sorption capacity, therefore, Sr²⁺ ions (the least diameter) have maximum adsorption and Ba²⁺ ions (the biggest diameter) have minimum adsorption [6].

Table 4. Adsorption isotherm parameters of Langmuir and Freundlich models for the adsorption of Ba²⁺ and Sr²⁺ (adsorbent dosage 9 mg/20 mL, initial Ba²⁺ and Sr²⁺ ion concentration 1500, 2500, 3500, 4500 and 5500 μmol/L, contact time 1440 min and temperatures of 25 °C)

Adsorbent	Isotherm model	Isotherm constants				
		R ²	Q _{max}	b	K _f	1/n
Ba ²⁺	Langmuir	0.954	4545	0.00025		
	Freundlich	0.97			16.01	0.59
Sr ²⁺	Langmuir	0.926	5000	0.00051		
	Freundlich	0.9729			40.02	0.5424

CONCLUSION

The removal of Ba²⁺ and Sr²⁺ from aqueous solutions by SiO₂ modified EDTA has been investigated here. The optimum conditions obtained by response surface methodology were pH of 5.0 and adsorbent dose of 9 mg/20 mL of SiO₂ modified EDTA. The adsorption kinetics was best described by the pseudo-second-order model and the adsorption isotherm was described by both Langmuir and Freundlich adsorption. The maximum adsorption capacities were 4545 and 5000 μmol /g for Ba²⁺ and Sr²⁺, respectively. These cations were adsorbed in the following selectivity sequence Sr²⁺ > Ba²⁺.

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